# DIMACOAT WB

# **QUALITY WATER BASED EPOXY**

two pack system for walls and floors providing excellent vapour barrier and coating

## INTERNAL USE

Clear application does not have UV protection





technical information available on web page Meeting Industry Standards DIMACOAT is a highly abrasive and chemical resistant water based epoxy coating suitable for walls and floors. DIMACOAT has been formulated to allow High Build coatings where a low odour product is required. It is most suitable for areas where intense and rigorous cleaning methods are required. It can be used for Warehouses, Parking Stations, Garages, Food Preparation Areas and to coat Steel Work subject to chemical attack.

If used as a clear surface finish the product has NO – UV protection. Colour tints improve UV, however if used externally, it is recommended that a UV stable material be coated over. For waterproofing applications, DIMACOAT is often used as a vapour barrier, prior to the membrane.

### **RECOMMENDED APPLICATION AREAS:**

Bathrooms / Clean room areas
Food Production areas
Commercial Kitchens
Warehouse / Industrial floors
Garages / Parking stations
Industrial Steel Coating
Basements / Wet Areas

### **FEATURES AND BENEFITS:**

Water reducible

· Available in clear and colours

Resistant to chemicals and acids

Non flammable

Economical

Easy to apply to damp or dry surfaces

Vapour Barrier/Primer (1 coat)

Waterproof Barrier (2 coats)

# DATA CHNICAL

# DIMACOAT WB

# **QUALITY WATER BASED EPOXY**

### **SPECIFICATION**

 $\begin{array}{cccc} & & \textbf{Part A} & \textbf{Part B} \\ \text{SUPPLY FORM} & \text{Thick Liquid} & \text{Liquid} \\ \text{SPECIFIC GRAVITY} & 1.25 - 1.40 & 1.10 - 1.20 \\ \text{NVM} & 50 \pm 3\% & 92 \pm 1\% \end{array}$ 

APPLICATION TEMPERATURE

Minimum 10°C Maximum 30°C

RECOMMENDED APPLICATION 100 – 150 μm per coat

4 – 6 square metres per Litre per Coat

HYDROSTATIC PRESSURE 345 kpa (2 coats)

### **APPLICATION DIRECTIONS**

DIMACOAT is sensitive to rain in the first 4 - 6 hours. Surfaces must be free of grease, oil, dirt, dust or any other contaminates. If the concrete surface is smooth, acid etch using a 1:10 Hydrochloric acid with water. Broom on surface, leave for 10 minutes then neutralise with soda ash, broom into the surface. Hose off with copious amounts of water. Absorbent substrates should be dampened with water before application or add water to first coat as a primer if required.

### **MIXING**

When adding colour tint to Part B, MIX THOROUGHLY. Premix part A with Part B using a slow speed drill and spiral-mixing paddle for no less than three (3) minutes to ensure a homogeneous mix. Depending on the absorbency of the surface, DIMACOAT can be diluted by up to 10% with water **ONLY** after Part A and Part B has been thoroughly mixed. Second and eventually third coats should be applied undiluted or diluted once preceding coats have dried.

### **MIX RATIO**

Clear Epoxy 3 (PART B) : 1 (PART A) by volume

### **APPLICATION SOLIDS CLEAR EPOXY 24 – 26%**

### **CURE TIME**

Application temperature Min. 10°C Max 30°C. Allow 8 hrs at 25°C between coats. Fully cured after 7 Days at 25°C.

POT LIFE - 45Mins at 20°C.

### **CLEANING**

Tools should be cleaned with water immediately after use or whenever there is a break of more than 30 minutes.

### SHELF LIFE:

Unmixed components of DIMACOAT can be stored in original pack for at least 12 months if kept air tight, closed and stored at moderate temperature.

### **PACKAGING**

12 Litre Kit 4 Litre Kit (3:1)

