

# PRODUCT DATA SHEET

## Sikafloor®-160

2-part epoxy primer, levelling mortar, intermediate layer and mortar screed

### DESCRIPTION

Sikafloor®-160 is an economic, two part, low viscosity epoxy resin. "Total solid epoxy composition according to the test method Deutsche Bauchemie e.V. (German Association for construction chemicals)"

### USES

Sikafloor®-160 may only be used by experienced professionals.

- For priming concrete substrates, cement screeds and epoxy mortars
- For low to medium absorbent substrates
- Primer for a variety of Sikafloor MultiDur and MultiFlex flooring systems
- Binder for levelling mortars and mortar screeds

### CHARACTERISTICS / ADVANTAGES

- Low viscosity
- Good penetration
- Excellent bond strength
- Easy application
- Short waiting times
- Multi-purpose

### PRODUCT INFORMATION

<b>Composition</b>	Epoxy	
<b>Packaging</b>	Part A	7.1 kg containers
	Part B	4.0 kg containers
	Part A+B	11.1 kg ready to mix units
	Part A	20 L drums
	Part B	20 L drums
<b>Appearance / Colour</b>	Resin - part A	brownish-transparent, liquid
	Hardener - part B	transparent, liquid

<b>Shelf life</b>	12 months from date of production	
<b>Storage conditions</b>	The packaging must be stored properly in original, unopened and undamaged sealed packaging, in dry conditions at temperatures between +5°C and +30°C.	
<b>Density</b>	Part A	~ 1.13 kg/l (DIN EN ISO 2811-1)
	Part B	~ 1.02 kg/l
	Mixed Resin	~ 1.10 kg/l
	All density values at +23°C	
<b>Solid content by mass</b>	~100 %	
<b>Solid content by volume</b>	~100 %	

## TECHNICAL INFORMATION

<b>Shore D Hardness</b>	~76 (7 days / +23°C)	(DIN 53 505)
<b>Compressive strength</b>	Mortar Screed: >35 N/mm <sup>2</sup> (28 days / +23°C / 50 % r.h.)	(EN13892-2)
<b>Tensile strength in flexure</b>	Mortar Screed: ~15 N/mm <sup>2</sup> (28 days / +23°C / 50 % r.h.)	(EN13892-2)
<b>Tensile adhesion strength</b>	> 1.5 N/mm <sup>2</sup> (failure in concrete)	(ISO 4624)
<b>Temperature resistance</b>	<b>Exposure*</b>	<b>Dry heat</b>
	Permanent	+50°C
	Short-term max. 7 d	+80°C
	Short-term max. 12 h	+100°C
Short-term moist/wet heat* up to +80°C where exposure is only occasional (steam cleaning etc.).		
*No simultaneous chemical and mechanical exposure and only in combination with Sikafloor® systems as a broadcast system with approx. 3 - 4 mm thickness.		

## SYSTEMS

<b>Systems</b>	<b>Primer</b>	
	Low / medium porosity concrete	1 - 2 x Sikafloor®-160
	<b>Levelling mortar fine (surface roughness &lt; 1 mm)</b>	
	Primer	1 - 2 x Sikafloor®-160
	Levelling mortar	1 x Sikafloor®-160 + quartz sand (0.1 - 0.3 mm)
	<b>Levelling mortar medium (surface roughness up to 2 mm)</b>	
	Primer	1-2 x Sikafloor®-160
	Levelling mortar	1 x Sikafloor®-160 + quartz sand (0.1 - 0.3 mm)
	<b>Intermediate layer (self-smoothing 1.5 to 3 mm)</b>	
	Primer	1 x Sikafloor®-160
	Levelling mortar	1 x Sikafloor®-160 + quartz sand (0.1 - 0.3 mm)
	<b>Epoxy screed (15 - 70 mm layer thickness) / repair mortar</b>	
	Primer	1-2 x Sikafloor®-160
	Bonding bridge	1 x Sikafloor®-160
	Screed	1 x Sikafloor®-160 + suitable sand mixture

In practice the following sand mixtures proved to be suitable (grain size distribution for layer thicknesses of 15 - 70 mm):

25 pbw quartz sand 0.1 - 0.5 mm

25 pbw quartz sand 0.4 - 0.7 mm

25 pbw quartz sand 0.7 - 1.2 mm

25 pbw quartz sand 2 - 4 mm

Note: The largest grain size should be a maximum 1/3 of the finished layer thickness. Dependent on the grain shape and application temperatures, the aggregates and the most suitable mix should be selected.

## APPLICATION INFORMATION

<b>Mixing ratio</b>	Part A : Part B = 64 : 36 (by weight) 1.6:1 (by volume)		
<b>Consumption</b>	<b>Coating System</b>	<b>Product</b>	<b>Consumption</b>
	Priming	1 - 2 x Sikafloor®-160	1 - 2 x 0.25 - 0.50 kg/m <sup>2</sup>
	Levelling mortar fine (surface roughness < 1 mm)	1 pbw Sikafloor®-160 + 0.5 pbw quartz sand (0.1 - 0.3 mm)	1.4 kg/m <sup>2</sup> /mm
	Levelling mortar medium (surface roughness up to 2 mm)	1 pbw Sikafloor®-160 + 1 pbw quartz sand (0.1 - 0.3 mm)	1.6 kg/m <sup>2</sup> /mm)
	Intermediate layer (self-smoothing 1.5 to 3 mm)	1 pbw Sikafloor®-160 + 1 pbw quartz sand (0.1 - 0.3 mm)	1.6 kg/m <sup>2</sup> /mm
		+ optional broadcast quartz sand 0.4 - 0.7 mm	~ 4.0 kg/m <sup>2</sup>
	Bonding bridge	1 - 2 x Sikafloor®-160	1 - 2 x 0.3 - 0.5 kg/m <sup>2</sup>
Epoxy screed (15 - 20 mm layer thickness ) / Repair Mortar	1 pbw Sikafloor®-160 + 8 pbw quartz sand	2.2 kg/m <sup>2</sup> /mm	
Note: These figures are theoretical and do not allow for any additional material required due to surface porosity, surface profile, variations in level or wastage etc.			
<b>Ambient air temperature</b>	+10°C min. / +30°C max.		
<b>Relative air humidity</b>	80 % r.h. max.		
<b>Dew point</b>	Beware of condensation! The substrate and uncured floor must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish. Note: Low temperatures and high humidity conditions increase the probability of blooming.		
<b>Substrate temperature</b>	+10°C min. / +30°C max.		
<b>Substrate moisture content</b>	Maximum 4% when measures using Sika® - Tramex meter ( at the time of application). Please note that the moisture content must be < 4 % pbw when using the CM measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).		
<b>Pot Life</b>	<b>Temperature</b>	<b>Time</b>	
	+10°C	~50 minutes	
	+20°C	~25 minutes	
	+30°C	~15 minutes	
<b>Curing time</b>	Before applying solvent free products on Sikafloor®-160 allow:		
	<b>Substrate temperature</b>	<b>Minimum</b>	<b>Maximum</b>
	+10°C	24 hours	4 days
	+20°C	12 hours	2 days
	+30°C	8 hours	24 hours

Before applying solvent containing products on Sikafloor®-160 allow:

<b>Substrate temperature</b>	<b>Minimum</b>	<b>Maximum</b>
+10°C	36 hours	6 days
+20°C	24 hours	4 days
+30°C	16 hours	2 days

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER INFORMATION

### Substrate quality & Preparation

Please refer to Sika Method Statement: "EVALUATION AND PREPARATION OF SURFACES FOR FLOORING SYSTEMS".

### Application instructions

Please refer to Sika Method Statement: "MIXING & APPLICATION OF FLOORING SYSTEMS".

### Maintenance

Please refer to "Sikafloor®- CLEANING REGIME".

## IMPORTANT CONSIDERATIONS

- Do not apply Sikafloor®-160 on substrates with rising moisture.
- Freshly applied Sikafloor®-160 should be protected from damp, condensation and water for at least 24 hours.
- Sikafloor®-160 mortar screed is not suitable for frequent or permanent contact with water unless sealed.
- Practical trials should be carried out for mortar mixes to assess suitable aggregate grain size distribution.
- For external applications, apply on a falling temperature. If applied during rising temperatures "pin holing" may occur from rising air.
- These pinholes can be closed after a soft grinding by applying a scratch coat of Sikafloor-161 mixed with approx. 3 % of Extender T.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO<sub>2</sub> and H<sub>2</sub>O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

**Construction joints require pre-treatment. Treat as follows:**

- Static Cracks: prefill and level with Sikadur® or Sikafloor® epoxy resin
- Dynamic cracks: to be assessed and if necessary apply a stripe coat of elastomeric material or design as a movement joint

### Tools:

Recommended supplier of tools:  
PPW-Polyplan-Werkzeuge GmbH, Phone: +49 40/5597260, www.polyplan.com

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY / PRE-TREATMENT

- The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm<sup>2</sup>) with a minimum pull off strength of 1.5 N/mm<sup>2</sup>.
- The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc.
- Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.
- Weak concrete must be removed and surface defects such as blow holes and voids must be fully exposed.
- Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor®, Sikadur® and Sikagard® range of materials.
- All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush or vacuum.

### MIXING

Prior to mixing, stir part A mechanically. When all of part B has been added to part A, mix continuously for 3 minutes until a uniform mix has been achieved. When parts A and B have been mixed, add the quartz sand and if required the Extender T and mix for a further 2 minutes until a uniform mix has been achieved. To ensure thorough mixing pour materials into another container and mix again to achieve a consistent mix. Over mixing must be avoided to minimise air entrainment.

## Mixing Tools

Sikafloor®-160 must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment. For the preparation of mortars use a forced action mixer of rotating pan, paddle or trough type. Free fall mixers should not be used.

## APPLICATION

Prior to application, confirm substrate moisture content, relative air humidity and dew point. If > 4% pbw moisture content, Sikafloor® EpoCem® may be applied as a T.M.B. (temporary moisture barrier) system.

### Primer:

Make sure a continuous, pore free coat covers the substrate. If necessary, apply two priming coats. Apply Sikafloor®-160 by brush, roller or squeegee. Preferred application is by using a squeegee and then back-rolling crosswise.

### Levelling mortar:

Rough surfaces need to be levelled first. Apply the levelling mortar by squeegee/trowel to the required thickness.

### Intermediate layer:

Sikafloor®-160 is poured, spread evenly by means of a serrated trowel. Roll immediately in two directions with spiked roller to ensure even thickness and if required broadcast with quartz sand, after about 15 minutes (at +20°C) but before 30 minutes (at +20°C), at first lightly and then to excess.

### Bonding bridge:

Apply Sikafloor®-160 by brush, roller or squeegee. Preferred application is by using a squeegee and then backrolling crosswise.

### Epoxy screed / repair mortar:

Apply the mortar screed evenly on the still "tacky" bonding bridge, using levelling battens and screed rails as necessary. After a short waiting time compact and smoothen the mortar with a trowel or Teflon coated power float (usually 20 - 90 rpm).

## CLEANING OF EQUIPMENT

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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### Product Data Sheet

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